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### ...from 1957...

Disano illuminazione S.p.A., founded in 1957, located in rozzano (milan), Has a total production area of 15,000 sqm.

The factory is located in Dorno (PV) and covers a floor surface of 100,196 sqm. This area includes the logistics department and the automatic warehouse (16,396 sqm), with an overall capacity of 22,500

"DISANO" is a leading manufacturer of lighting fixtures, covering all the main market areas:

- Commercial service sector (ceiling fixtures, recessed fixtres for false ceilings, integrated modular systems)
- Industrial applications (watertight fixtures and high bays)
- Outdoor applications (lawn fixtures, urban decora-tion compositions, floodlights for lighting large areas, and street lanterns).



### **Production**

On a surface area of 66.645 sqm, production is highly automated and ensures high quality standard in terms of reliability and long product life.

### **PLASTIC MATERIALS AND METALS**

The unit is equipped with injection moulding machines (up to 2500 tons each), extrusion machines, equipment to make sheet metals and profiles also used for electrified tracks.

### MACHINING OF SHEET METALS AND OPTICAL SYSTEMS

Computer controlled, high-precision manufacturing tools include mechanical and hydraulic presses; all systems are specially designed for controlled quality production and competitive pricing.

### **PAINTING PLANT**

Product pre-treatment units are equipped with anti-pollution purifying systems as required by regulations.

- · before painting, the parts are chemically treated to ensure that coating adheres better;
- · white, UV-stabilised, acrylic anionic electrocoating;
- 1 epoxy cationic electrocoating, corrosion-resistant, recommended for outdoor fixtures, with UV stabilised fluid paint finish;
- 2 acrylic paint or polyester resin powder
- 3 finish with acrylic paint.
- 4 acrylic paint spray water-based and polymers

### MANUFACTURING/PRODUCTION OFFICES

The offices in charge of production and shipping are located close to the factory. Arranged on several levels, they cover a surface area of approximately 2,660 sqm. The covered car park extends on a floor surface of 1,450 sqm.





### Laboratories

### **LABORATORIES**

Laboratories, identical to the ones available to the Italian Body for Quality Marking (IMQ), perform:

- · Heat and mechanical resistance tests
- · Glow wire test electromagnetic compatibility test
- chemical tests on paint quality.
- protection IP tests for stated fixtures

### PHOTOMETRIC MEASUREMENTS

Were performed in our research laboratories, in compliance with the requirements of the european committee for lighting design, according to the following standards: UNI EN 13032-1-2012.

## Underwriters Laboratories

Disano's Photometric Lab is fully accredited and is

Unsanos moumeme Lau is runy accreured and is supervised by UL International Italy, an approved supervised by UL International Italy, and approved supervised by UL International Italy supervised by UL International I supervised by UL international italy, an approved third-party institution for the following standards. Weasurement and presentation of photometric data

Measurement and prosection of lamps and luminaires.

UNI 11356-2010 Photometric measurement of LED luminaires



### **Distribution service**

### **DISTRIBUTION SERVICE**

Italy: a large 144,000 m3 warehouse for a total of 22,500 pallets has the purpose of optimising the delivery and shipping service to the customers' local warehouses, for a faster response to the end market. Spain: a fully automated warehouse with an overall capacity of approximately 6360 pallets.

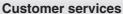
France: Semi-Automatic warehouse for the entire French Market.

### SEMI-FINISHED PRODUCT WAREHOUSE

The warehouse covers a surface area of approximately 12,000 sqm. With an overall capacity of 13,650 pallets, and is entirely automated for semi-finished products.

### **POLE WAREHOUSE**

The warehouse where poles are stored develops on a floor surface of approximately 2,100 sqm and is operated in a semi-automatic way.



The disano group offers designers, installers and distributors a series of free services that are able to completely satisfy technical, lighting design and commercial needs.

### **CATALOGUE**

The paper catalogues produced by the Disano Group are a consolidated tradition that is repeated every year, not only in Italian, but also in Spanish, French and English.

### **CONSULTING CENTRE**

From the Lighting Technology Consulting Centre, you can request any type of support for the correct use of light fixtures. In fact, the Disano Group guarantees total flexibility in implementing projects using non standard fixtures. The Group's aim is to keep an open-door policy with its customers, and to be at their service at all times.

### OUR PROMOTERS

Promoters are present in every region and are at the complete disposal of wholesalers, installers and designers to immediately solve any technical, commercial or lighting design problem and to promote the Disano product nationwide.

They also supply estimates and develop lighting design projects, ensuring continuous support.

### MARKETING

The Marketing Department has been set up to assist wholesalers by implementing marketing and promotional support actions at the point of sale, advertising their trademarks to make them become reference point for end users.

### LIGHTING MAGAZINE

Has been made a regular information editorial about light. The latter aims to make the culture of light, targeted communication and continuous information to designers and architects, and describe their projects and thoughts.

### A narrative of light on the Web

The Disano Group has created an innovative WEBSITE, periodically updated, which provides detailed data and information about the company, its products, representative projects, designs, new products. Want to browse Disano and Fosnova catalogues easily and quickly, view technical specifications at a glance or retrieve design information with just a few clicks? Now you can thanks to our application for IPAD AND IPHONE available in four languages (Italian, English, French and Spanish)! A close-up of a Disano product against a dark background and the words 'Turn On': this is the homepage that users see when they log into our virtual world. May the journey begin!







### What is LED?

**LED** is the acronym for **LIGHT EMITTING DIODE**, a component that emits monochromatic light with the flow of electric current. LEDs are providing lighting designers with a whole new range of exiting tools to help them achieve the best results and develop creative lighting solutions with amazing effects that were once technically impossible to achieve.

A high-quality LED with an RA 90 index rated at 3200K - 6500K has also appeared on the market over the last year. The brightness, homogeneity, and colour rendering of LED lights have been improved to the extent that they are now being used for a wide range of lighting applications. **LED** modules consist of a certain number of light emitting diodes mounted on a printed circuit board (rigid and flexible) with active or passive current regulating devices. Optics or light guiding devices can also be added depending on the field of application to obtain different beams and light.

The variety of colours, the compact size and the flexibility of the modules ensure a broad range of creative possibilities in many applications.

### LEDs: how do they work?

LEDs are semiconductor devices which convert electricity into visible light.

When powered (direct polarization), the electrons move through the semiconductor, and some of them fall in a lower energy band. Throughout the process, the energy "saved" is emitted as light.

Technological research has allowed to achieve 161 Im/W for each high voltage LED. Although not currently in production, the current level of development shows that LED technology has not yet reached its full potential.

### Photobiological safety

Crystal layers treated by chemical vapour deposition (wafer)

A number of layers are then selected based on their luminosity and colour temperature (chip)

The chip is mounted on a support to dissipate heat and add current continuity to the system (package)

Electrical connection

Lens support

Protection against external stress

The rear side of the package emits heat, the front emits light

# Technical specifications

We often read about photobiological safety in lighting design. This very important factor is determined by the amount of radiations emitted by all the sources with a wave length ranging between 200 nm and 3000 nm. Excessive radiation exposure can be harmful for human health. The EN62471 standard classifies light sources into risk groups.

RG0: the lighting source is exempt from photobiological risks in compliance with EN62471 Standard.

RG1 (low risk): the lighting source does not pose hazards during normal operating circumstances.

RG2 (moderate risk): the lighting source does not pose hazards because of our aversion response to very bright light sources, or due to the fact that we would experience thermal discomfort.



### Environmental advantages

Extremely long working life (50.000 h)

Reduced maintenance costs Growing efficiency

Instant switch-on mode

Dimming option with no colour temperature variations

Filter-free direct coloured light emission

Complete colour spectrum
Dynamic colour control mode
(DMX, DALI)

Can be switched on also at low temperature rates (-35°C) Low-voltage DC power supply

Unidirectional light emission (light is shed only upon the desired object or area)

Photobiological safety.



### General advantages

Mercury-free

No IR or UV components can be found in the visible light spectrum

Reduced use of renewable and non-renewable energy sources

Environment enhancement

No light pollution

Less power

Less power installed in each lighting point



Wide choice of design solutions

Bright, saturated colours
Vibration resistant lights

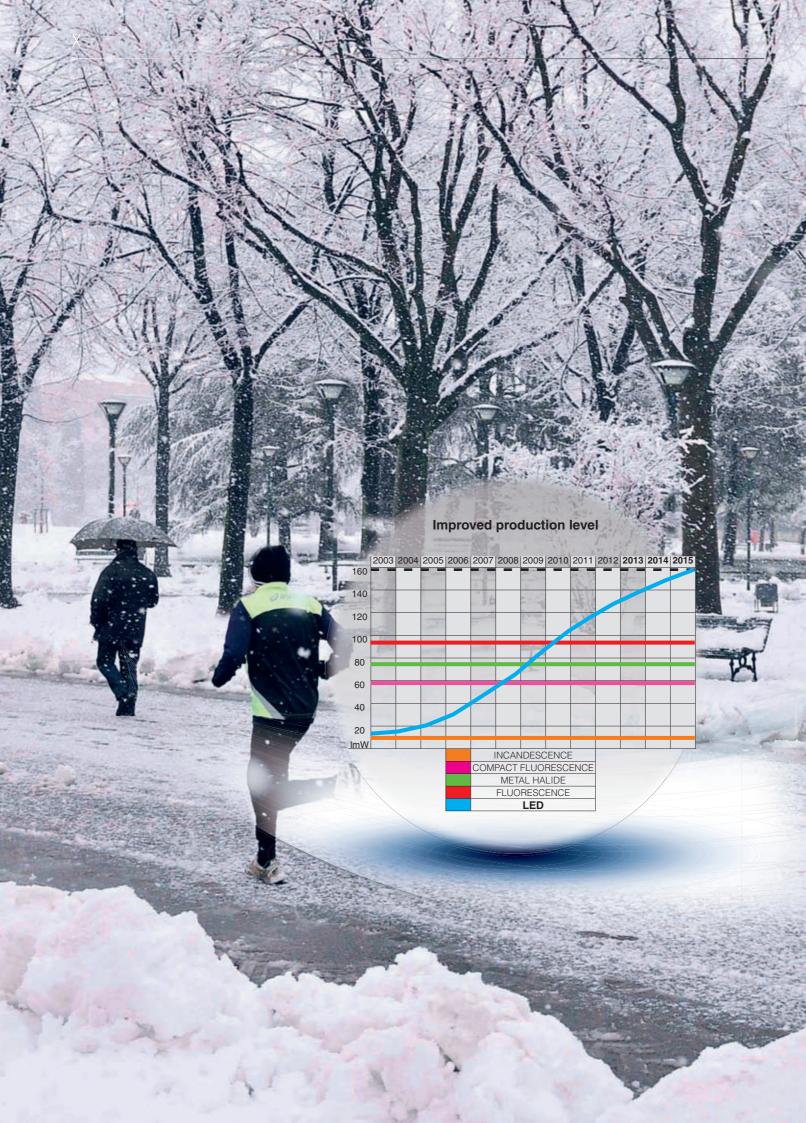


### Advantages for users

A wide range of different colours together with compact and flexible modules enable many creative and innovative design solutions.

Lower energy consumption, longer working life and reduced maintenance facilitate the creation of interesting applications.

Excellent reliability guarantees safety even in difficult operating conditions



### **LED** and traditional lamps

LEDs have a nominal light output of 150 Lumens and can bring remarkable energy savings compared to conventional sources: Discharge lamps with high colour rendering (Ra>60). They can save up to 30-40% in energy costs. When comparing a LED lighting system with a conventional system we need to take into account the fixture's actual Lm/W ratio rather than the source's initial lumens. The Lm/W ratio of any lighting fixture depends on different factors, such as power loss or power variations due to temperature. In discharge lamps these variations cut by half the initial luminous efficiency (expressed in lumen per watt) of sodium or metal halide sources. The products designed by Disano, instead, minimize losses and operate efficiency even with traditional technology

The wavelength of light (colour) is adjusted using semiconductor ma-
terials and different production processes.

Unlike lamps emitting a continuous spectrum, LED lights emit monochromatic light of one particular colour to guarantee the emission.

Light sources (colour temperature)	K		
Blue sky	12-20.000		
Summer daylight (sunshine and sky)	6500		
"Daylight" fluorescent tube	6300		
White light LEDs	5600		
Sunlight (midday, summer, mid-latitude)	5400		
"Cool white" fluorescent tube	3400		
"Warm white" LED	3250		
100W halogen lamp	3000		
"Warm white" fluorescent tube	2950		
Sodium lamp	2100		
Sunlight (dawn, dusk)	2000		
Candle light	1850-1900		
Light sources (colour rendering)	CRI		
Sodium lamp	0-25		
White light mercury lamp	45		
"Warm white" fluorescent tube	55-73		
"Cool white" fluorescent tube	65-86		
LED	80		
Metal halide lamps	85-93		
100W incandescent lamp	100		

### Life expectancy

Firstly, it should be noted that LEDs, unlike traditional sources, will not turn off suddenly when their working life ends, but will slowly fade their initial luminous flux until they turn off completely. In fact, LEDs do not break (except for manufacturing damages) but decay gradually and constantly.

The decrease of LED flux, normally after 50,000 hrs, is defined by the working life and is represented by the L80 mark (see charts), which means that the flux is kept up to 80% after 50,000 hrs.

The "B" letter followed by a number ranging between 10 and 50 indicates the quality of the fixture and defines the LED percentage that doesn't keep the declared characteristics when it reaches 50,000 working hours.

EXAMPLE: LED declared L80/B10 = 50.000 hrs

This means that when the LED reaches 50,000 hours of operation, 90% (B10) of the LED will have a luminous flux corresponding to 80% of the initial flux (L80)

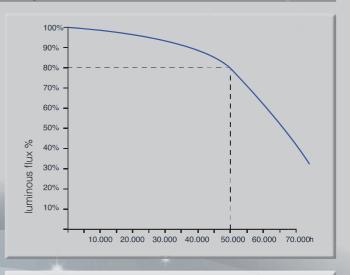
### The influence of heat

The working life of LEDs largely depends on their inner temperature. Any statement about the working life of a LED light is considered reliable after assessing the influence of temperature. Excessive temperature affects the correct functioning of LED lights and reduces their working life.

The values concerning lamp life are regarded as reliable after determining the effect of heat on LED sources. In fact, overheated LEDs are more likely to be affected by malfunction and have a shorter life cycle. Therefore, for LEDs to operate properly, guarantee long life (e.g. 50,000 hrs) and a natural degradation of the luminous flux (e.g. L70), they must be designed to evenly dissipate the heat they produce. The nominal performance of LEDs is respected only if their working temperature is not exceeded (Tj)

Disano is a competent and responsible company that takes these factors into account and measures real values.

**Thermal Resistance (C°/W):** it indicates the difficulty of LED lights to expel heat, which causes the light sources to deteriorate. TR should be very low to guarantee energy efficiency and durability (LM70). A range of products characterized by even lower values will be launched shortly to guarantee improved light levels and longer working life (at present, a minimum of 50,000 hours in certain conditions).



### Luminous flux and power

### Luminous flux and power

The data regarding luminous fluxes reported for each fixture are generally measured based on minimal, nominal or maximum values. Values are set by LED manufacturers. Disano considers these nominal values and reports them in its catalogues

W. All data refer to the nominal Wattages supplied by the manufacturer (Ta=25°C).

Power consumption: W tot. system = power Supply + LED.

LED lamps emit omnidirectional light, i.e. the light beam is angled 120°. They may also be equipped with supplementary lenses to focus the beam or with performance optics to orient the bea.

**Luminous flux:** this value indicates the amount of light emitted by the LED (1m).

**Luminous efficacy:** this parameter is the most useful indicator for determining the right fixture because it represents the ratio between the luminous flux (lm) and the amount of power consumed by the lamp to produce it.



### **Power supply**

Based on the type of LED, they can be powered: - with a 24V power supply- signalling/semi-power/power LED - with a 1050mA power supply - power LED

- The latter can be powered with a higher current to increase its luminous flux and power. In this case it is fundamental to ensure that LEDs have excellent air circulation and a good heat sink to dissipate heat. - the LED power supply has the purpose to maintain and control the exact current circuiting through the circuit; excessive current would damage the LEDs in a few seconds while a weak current would impair performance. -To guarantee constant current, all LEDs of a circuit must be connected in series; if they are connected in parallel (like the one usually used for halogen bulbs) this will deteriorate LEDs very quickly. Power supplies have an isolated output and the maximum input voltage never reaches dangerous levels.

### **Example:**

Elettrical Power	n.LED	W	ølm	
350mA	36	34	5148 lm	
SOUTIA	48	46	6864 lm	
F20m A	36	54	7668 lm	
530mA	48	72	10224 lm	

### **LED** regulation

The opportunity to check each channel to which LED lights of the same colour are connected enables to obtain a range of colours based on different shades of red, green and blue. Colour emission is regulated using specific dimmer switches. In other words, these accessories switch the LED lights on and off with a constant frequency and at

**variable switch-on intervals** (the slowness of the human eye ensures that the on-off mode is integrated and regulated, giving the impression of regulation).

The LED lights can be dimmed: this means energy savings and reduced CO2 emissions.



### **DRIVERS for dimming LED lights**

Owing to the large number of different methods, it is up to the manufacturer of the driver to specify the type of control signal. Even though commonly accepted control standards do not exist, the most popular are:

**IGBT:** lamps are turned on and off by a rapid touch; light intensity is regulated by keeping pressure on the pushbuttons.



**1-10V:** a 1-10 voltage rate is applied to the driver to produce variable light levels, which are proportionate to the light emitted by a LED lamp.



**DALI:** digital transmission protocol for sending light levels information to the LED drivers.

### Temperature controller

Our products are equipped with an automatic temperature control device. In the event of an unexpected temperature rise caused by anomalous weather conditions, the system will reduce the drive current or turn off the system as the LED gets warmer, guaranteeing proper operation.

Moreover they are equipped with an overvoltage protection device as required by EN 61547.

### In short:

- fixtures that are powered at up to 530mA have a smart current limiting device;
- fixtures that are powered at 700mA have an On/Off device.

### White LED

Several distinctions are made during the production process of the LED lights selected. The chromatic areas called 'bin' are horizontal contours along the BBL line. **Colour uniformity depends on the manufacturer's know-how and quality standards.** A larger selection means higher quality, but also higher costs.

### **Cold white**



5000 ÷ 7000K CRI 70

Typical colour temperature: 5600K Outdoor applications (e.g., parks, gardens)

### **Natural** white



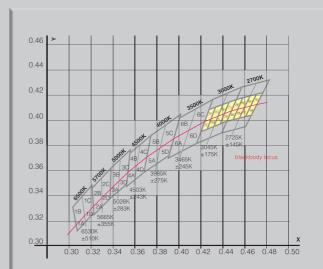
3700 ÷ 4300K CRI 75 Typical colour temperature: 4100K Combinations with existing light sources (e.g., shopping centres)

### Warm white



2800 \_ 3400K
CRI 80

Typical colour temperature: 3200K
For indoor applications, to enhance colours



Graphic representation of BINNING: choice of LEDs to use in relation to their colour temperature. Source: Lumileds, 2011.

# Refer to the area on a chromaticity diagram that contains all the colours which are indistinguishable, to the average human eye, from the colour at the centre of an ellipse. The contour of the ellipse represents the just-noticeable difference of chromaticity, MacAdam shows the difference between two light sources through ellipses, which are described as having 'steps' that indicate the standard deviation of colour. In applications where light sources are visible, this phenomenon should be taken into account because a 3-step ellipse has a lower colour variation than a 5-step. Source: Standard Chromaticity Region Plotted on the 1931 CIE Curve.

The CIE chromatic diagram is based on the physiological peculiarity of the human eye to assess colours by breaking them down into three fundamental chromatic components (three-colour process): red, blue and green, positioned at the top of the diagram curve. The CIE chromatic diagram can be obtained by calculating x and y for each pure colour.

**Coloured LEDs** 

The spectrum colours (or pure colours) can be found on the contour curve, while the colours inside the diagram are real colours. It should be noted that the colour white (and other colours in the central area - achromatic colours or shades of grey) are not pure colours, and can not be associated to a specific wavelength.

Source: Standard Chromaticity Region Plotted on the 1931 CIE Curve

### Power supply:

Local control (ex. Master + Slave system with remote control)
Remote control (DMX systems)

The range of RGB products is operated by a DMX signal and a special interface, which converts the DMX signals into PWN (code 986565) The DMX signal is generated by a special electronic control, supplied by the customer or by DISANO.

**LED RGB** 

### **RGB** functions

Light can create stimulating luminous designs capable of increasing the prestige of important architectural structures, while also giving an incredible aesthetic value to otherwise unattractive buildings. Today, the possibilities offered by coloured light can be combined with a further feature: dynamism. Colours and light intensity can be changed using dynamic moving floodlights to create a truly spectacular change of scene. The system uses software which can programme colour sequences using an internal control unit, or a DMX control unit. MUTANT LED lights offer a broad range of solutions to achieve special effects in any space and produce amazing light shows.

The functions available are:

- Product on/off function (stand by).
- Independent control of luminosity of the three channels.
- Show function (colour sequences with 4 preset cycles)
- Cycle duration setting at 30sec, 2min or 10 min
- Recall of last colour at startup
- Automatic master/slave recognition through IR receiver connection
- Input and output for synchronization of slaves (max 19).

### **DMX technology for RGB LEDs**

The DMX specifications require an appropriate termination resistance

The termination resistance must be positioned between the DATA+ and DATA- wires of the last floodlight on the DMX line.

The floodlight must have the relative dip-switch set to the OFF position to operate in the DMX/SLAVE mode.

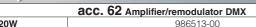
All the floodlights which receive a digital signal from a control unit must have their address set correctly in accordance with the following

Each floodlight occupies 4 channels. The first 9 dip-switches are used to set the address.

Dip-switch no.11 groups together the 3 colour channels in a single channel.

### **User Interface**





DMX signal regenerator with 20W power supply, 24V. Equipped with DMX terminal entry cable and 4-pin output connector. To be used after the twentieth acc. 61 or for distances over 200m.

### acc. 63 Box with power supply LED RGB and DMX interface 60W 986511-00

IP 67 watertight box with power supply 48V 60W for Power LED lights - max 9 Microfloor Fullcolor. Supplied with printed circuit board and DMX controller/

### **DOP Controller**

986563-00

DMX controller for installation in standard recessed box, 503. One dmx channel + 4 channels, 1-10V. Option to save settings internally. Monochrome display screen and on-board operation without the use of a PC

### **DMX Controller** white 986562-00

DMX controller with internal memory (stand-alone function). It enables to operate DMX interfaces and integrated DMX controlled lighting fixtures. Option to save settings internally. PC connection through USB port during the programming phase through a dedicated software (included in the kit)

IP65 box for DMX control				
white	986557-00			
DMVtll	with internal recovery ID OF VEDOLONI (stand along for attack)			

DMX controller with internal memory IP 65 VERSION (stand-alone function). It enables to operate DMX interfaces and integrated DMX controlled lighting fixtures. Option to save settings internally. PC connection through USB port during the programming phase using a dedicated software (included in the kit).

### Software DMX 986562-00



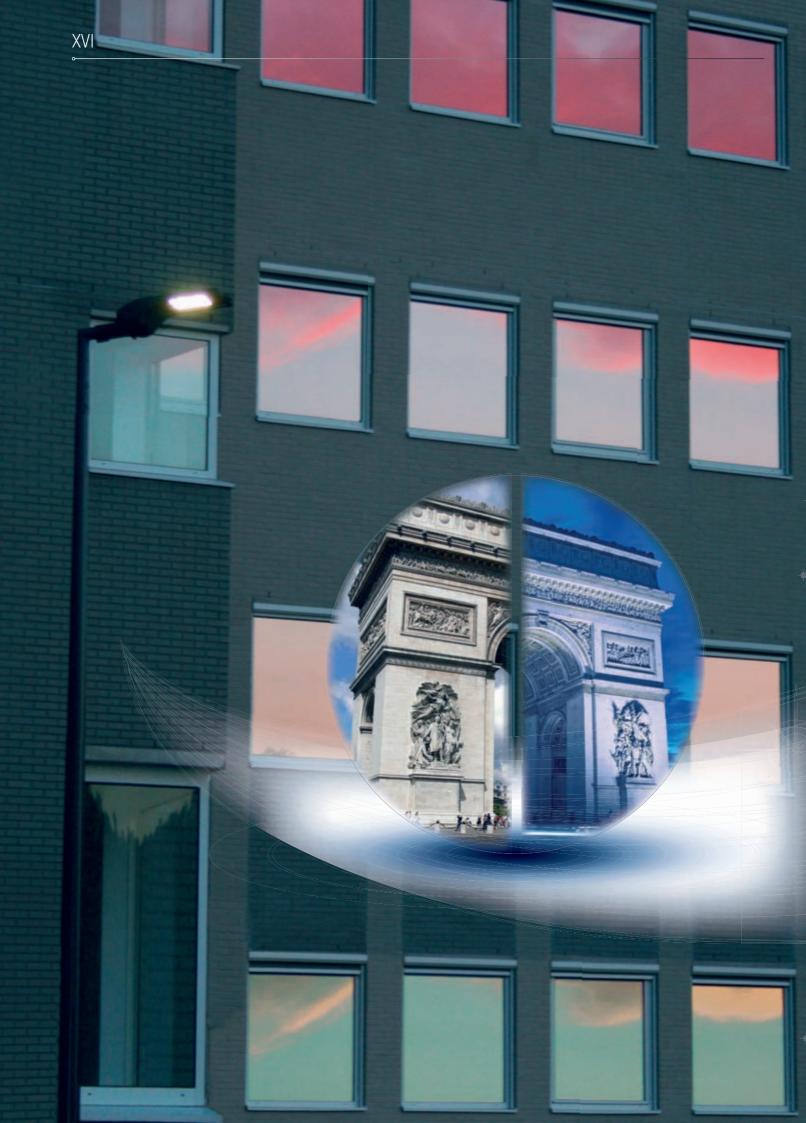






### Software programme

The software readily enables full control of the luminous design. This new software combines absolute control with user-friendliness, providing an overview of the colour changes, duration of fading and intervals in a visible and simple way. The programs can be downloaded from the central system to the local units and stored in an IP65 rated box (USB compatible) which can be installed externally to provide independent control of all the functions without requiring a computer. The software disk includes the complete libraries of the DMX Disano light fittings. First of all it is necessary to configure single floodlights in the management software, which will identify the floodlights based on the address they have been assigned. A Windows screen shows a real console similar to the consoles used in the theatre, with buttons to control the various channels corresponding to the various floodlights. The system enables all the characteristics of the light to be controlled (dimming, colour, etc...). The colour can be selected on a palette in a graphics program. Furthermore, the system enables single scenes to be defined, and to programme the timing interval between one scene and the next and various effects such as fading. The sequences defined at the computer are transferred to the control unit with a USB cable included, the control unit is the DMX interface that will then transfer the sequences to the single floodlights.



### **Dynamic light**

In order to exploit the energy efficiency of LED technology, the lighting fixtures integrate an electronic system that is based on the use of a microprocessor which controls the luminous flux from naught to 100% with proportional energy savings.

This enables to operate the lighting fixture at reduced power for some installations, according to programmable periods using dedicated sensors, such as light sensors or presence detectors.

In particular, according to the UNI-11248:2007 road standard, it is possible to classify roads dynamically into two categories, and reduce the luminous flux at night when traffic is low.

Dynamic light is also recommended for less crowded places like covered car parks and underground stations.

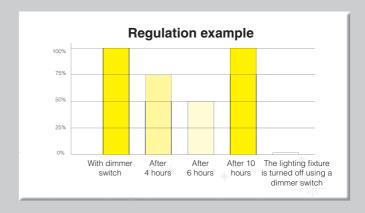
### Example: two-level dimming system for LED fixtures.

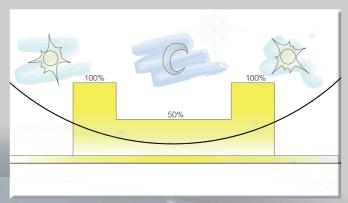
In order to simplify the application of dynamic light, the device can be programmed during the installation process according to a number of settings, which can be activated from the time they are switched on, or at set times, or when the light sensor reaches a certain threshold.

A simple application ensures that the devices are controlled by an external dimmer switch, which powers the mains; for instance, the lighting fixtures operate at full rate when they are turned on, at 75% after 4 hours, at 50% after hours and at 100% after 10 hours. The lighting fixtures are then turned off when the line is interrupted.

Alternatively, some fixtures can be equipped with a two-level dimming system that can be preset and pre-programmed by the customer based on the calculation of the virtual midnight. The device is embedded directly into the device and does not require the installer to update the system. The dimming system should be normally wired in either bipolar mode (phase+neutral) or tri-polar mode in case of fixtures with an insulation class I (phase+neutral+neutral).

The switching of the relay occurs between 2 change-over contacts enabling the driver to start or stop operation based on the wiring configuration. The dimming of the luminous flux is set at 7 hours (default value) and this occurs without a drive cable or a control phase. The average value between the time the lighting fixture is turned on (sunset) and turned off (dawn) is the reference point for the device, and is called "natural midnight". A microprocessor will calculate the desired switching time starting from this base value. Factory settings are 3 hours before the "natural midnight" (approximately 10 pm) and 4 hours after it (approximately 5 am). The duration can be easily changed by the end user at any moment.







Montecarlo Clima Lanterna Sforza Modoled

**Brera** Monza **Pordoi**  Volo Disco Musa Astro Stelvio Loto Visconti Garda These lighting fixtures can be supplied with an individual control panel or with a power line carrier remote control systems, Wi-Fi or PC control panel. The models can be operated with an automatic or manual clock.

### Table for the various options for managing the supply point

### Our articles (Upon request):

- with power supply 1-10 V dimmable with subcode 12.
- with power supply DIG dimmable with subcode 0041
- with virtual midnight subcode 30.
- power line carrier remote control systems subcode 0078.

1-10V dimming	Virtual midnight	PLC remote control	Wi-Fi remote control (to be agreed upon)
Adjustment range from 10%-100% with 1-10V	Stand alone system with reduction of luminous flux	Point-to-point and system management and diagnosis system	Point-to-point and system management and diagnosis system with Wi-Fi system
Ordered with sub-code -12	Ordered with sub-code -30	Ordered with sub-code -0078	on request



### Regulations regarding street lighting and light quality

The luminance levels used for street lighting fall within the levels ranging between 0.01cd/m2 and 3.00cd/m2.

O,01 cd/m² 3,00 cd/m²

Star-studded sky

Street lighting

Daylight or indoor lighting

Numerous studies and trials have tested drivers'reaction times both in the presence of fixed obstacles and on streets illumined with different light sources. On streets with luminance levels ranging between 0.01 – 3.00, tests proved that reaction time is remarkably slower when white light bulbs are used. This means that, in order to have the same reaction time, it is necessary to have higher luminance levels when sodium lamps are used and lower levels if metal iodide or LED lamps are used. Moreover, with low luminance levels and light sources emitting predominantly blue/green lights, there are 7% fewer accidents per km compared to predominantly yellow/red lights. (Source: Anie) The UNI11248 standard introduces new safety parameters. One of these

parameters concerns the quality of light. The UNI standard states that when sources with a colour rendering below 30 are used, the lighting category of the reference road must be increased. In other words, it is necessary to increase the amount of light so that the lighting system is compliant with requirements. Sources with a colour rendering above 60, instead, must reduce the reference road category and therefore the required luminance levels.

This involves that a road's lighting system varies depending on the colour rendering of the lighting sources being installed: if sources have high colour renderings then the average luminance levels imposed by the Standard will be lower, therefore reducing the installed power

### **Light pollution**

LEDs, just like any other light source, require optics or lenses to orient the light beam and prevent it from directing light upwards, and meeting anti light pollution requirements. Disano has designed a series of reflectors and optics that can effectively prevent light pollution. These reflectors orient the light beam in such a way as to obtain photometric distributions, which can be installed not only in road lighting systems, but in many other applications, even improving performance if compared with the optics of traditional lamps. Each single LED is controlled and equipped with a reflector that models the light beam, optimizing performance and obtaining sharp light distribution. Optics guarantee performance rates ranging from 80% to 95%, which are much higher that the values compared to the reflectors of discharge lamps.



### Installation examples for LED street lighting

### Illumination of roundabouts

Installation of products along the inner perimeter of the roundabout and along the nearby streets.



### Local urban roads

With vehicle traffic and maximum speed limit of 50Km/h, excellent luminance uniformity.



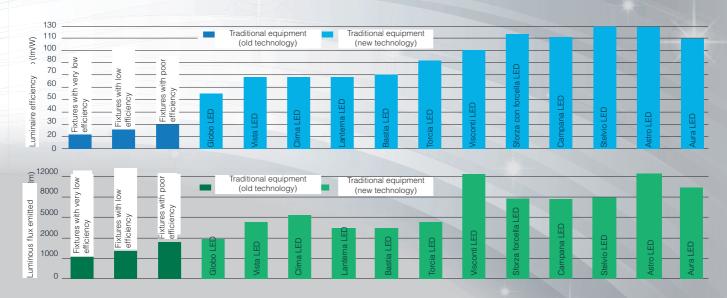
### Installation examples

Mounting (m)	neight	Road width (m)	Distance between poles	Average luminance in lux	Minimum luminance in lux
8		7	6	30lux	50

### District urban roads

			10.000				
	Mounting height (m)	Road width (m)	Distance between poles	Average luminance (cd/m2)	Average uniformity	Longitudinal uniformity	
	6	6	23	0,80	0,5	0,7	

### LED technology and traditional devices: efficiency and luminous flux compared





### Power line carrier remote control systems

A special control system can be inserted inside the lighting fixture or into the lamp pole to monitor the product's operating parameters.

This control system is electrically connected to the fixture through a 1-10Vdc or PWM output of the fixture's transformer.

This type of remote control system is called "point-to-point". A "point-to-point" system is a set of electrical equipment used to monitor, programme and control individual LED lighting fixtures. This system is based on the power line carrier (PLC) technology that enables a digital two-way communication between the module installed in the fixture and the control system. The control system is located inside the control panel. The digital data are adjusted to the mains voltage, so no BUS or extra conductors are needed. Thanks to this "point-to-point" system, it is possible, for example, to monitor and save the fixture's electrical parameters and, based on these settings, generate failures or trigger alarms, turn off/on or adjust the fixture's brightness. This is done through either manual or pre-set commands.

The communication between the control centre (PC) and the "point-to-

point" system occurs through a control panel using normal communication channels (GSM-GPRS-network LAN etc.). The commands sent from the control centre are conveyed by the control module located inside the panel through the power line carriers which dispatch the commands to the individual fixtures and vice versa.

The management module can control up to 990 lights and can reach a distance of 1.5 km. Beyond this distance, an extra module can be inserted into the fixture to serve as a signal repeater.

The control module has a series of pre-set light configurations for light dimming. However, each controller inserted into a fixture saves several information regarding the cycle that should be used for that specific fixture. This cycle, which consists of up to 5 steps, is started every day at pre-set hours, and serves the purpose to define the application time and the action to be performed.

The "point-to-point" module is independent from the cycle management of its corresponding fixture, and will work even if the communication from the control module is lost.

These controls, settings and data are all managed through a software programme that regularly downloads all the information required to manage the systems and check for any failures.

### Technical characteristics of control module

(to be inserted inside the control panel)

Power: 230Vac 50/60Hz (about 21mA at 230V, 44mA Max). Container: degree of protection IP20, bar connection DIN 9 modules. Clock calendar: maximum error of +/- 4min/year in the 0-70°C range. Memory: nearly 20dd for a system with a maximum number of controlled points (990).

Operating temperature: ambient temperature -20°C +55°C. Without power supply: no loss of data, 3 days of clock life. Input sections: configured as 2 in 24Vdc.

### Standard supply:

- clock calendar from PC control centre.
- all the settings made by the modules are saved.
- sampling: up to 3 for each night, of which one is fixed after 7 min. from system start-up.
- RS232 asynchronous serial port for the system's local configuration.
- RS485/RS422 asynchronous port for the connection to the master system and to the other modules.
- 2 LED lights (RX/TX) to indicate communication activity.
- LED light to indicate power.

### Technical characteristics of step-to-step controller

(to be inserted inside the fixture)

Power: 150 - 254Vac 50/60Hz self-powered.

Container: plastic with IP20 or IP66 degree of protection.

Connections: IP66 version with cables FROR-Npi 2x2.5 mm2 L=20cm Version IP20 with clamps; installed in series between power supply and

fixture housing.

Internal consumption: min. 0.7 VA

Operating temperature: ambient temperature -20°C +65°C.

Communication: ASK power line carrier

Baud rate: 1000

Regulatory framework: EN50065-1, EN50178

Class of insulation: Class 2 Output: 1-10 Vdc; PWM; DALI

